

Pipe Bevellers

Pneumatic



The ID mounted beveling operation utilizes an expandable mandrel which is slid into the open end of the pipe. A draw nut is tightened, which expands the mandrel blocks up a ramp and against the ID surface for positive mounting, self centered and squared to the bore. As the tool bit is fed into the material from the end, a bevel is produced which conforms to the angle predetermined by the angle ground into the bit. Bits are available for practically any material or beveling angle required, and bits can be custom made for any form tooling operation.

