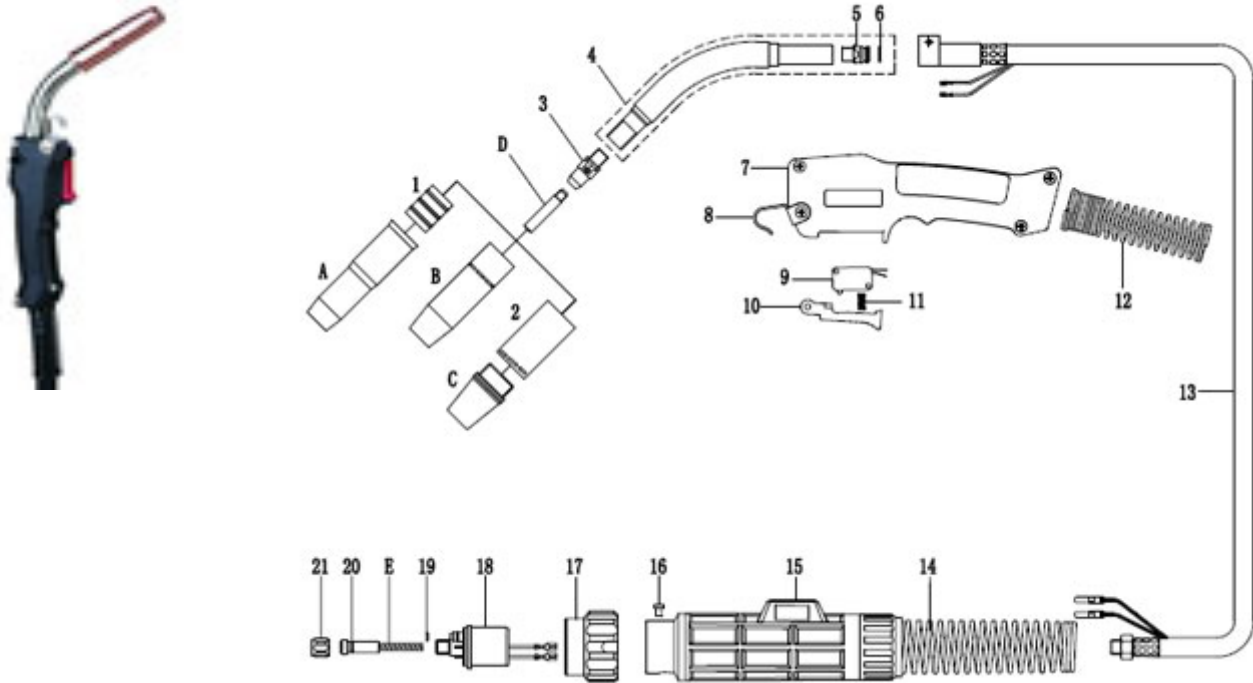


Mig Guns



Technical Parameters

Model	NT4	
Rated Current	CO2	400A
	Mixed Gas	350A
Duty Cycle	60%	
Diameter of Applicable Welding Wire	0.030- 5/64 inch (0.8-2.0mm)	

Model

Description	Part No.		
	10ft	12ft	15ft
Welding Torch Coupled with Euro Fitting *	NT4-10E	NT4-12E	NT4-15E
Welding Torch Coupled with Tweco Fitting	NT4-10T	NT4-12T	NT4-15T
Welding Torch Coupled with Lincoln Fitting	NT4-10L	NT4-12L	NT4-15L
Welding Torch Coupled with Miller Fitting	NT4-10M	NT4-12M	NT4-15M

Nozzle

No.	Part No.	Description
A	24A50	Adjustable
	24A62 *	
	24A75	
	24AH50	Heavy Duty
	24AH62	
	24AH75	
B	23-50	Self Insulated
	23-62	
	23-75	
C	24CT50S	Fixed Coarse Thread
	24CT62S	
	24CT75S	

Contact Tip

No.	Part No.	Description
D	14-35	0.035 inch / 0.9mm Ecu
	14-45	0.045 inch / 1.2mm Ecu
	14-52	0.052 inch / 1.3mm Ecu
	14-116	1/16 inch / 1.6mm Ecu
	14H-35	0.035 inch / 0.9mm Ecu HD
	14H-45 *	0.045 inch / 1.2mm Ecu HD
	14H-52	0.052 inch / 1.3mm Ecu HD
	14H-116	1/16 inch / 1.6mm Ecu HD
	14H-564	5/64 inch / 2.0mm Ecu HD

Liner

No.	Part No.	Description
E	44-3045-15	Steel Liner 0.035 -0.045 inch / 0.8-0.9mm × 15ft
	44-116-15 *	Steel Liner 1/16 inch / 1.6mm × 15ft
	44-584-15	Steel Liner 5/64 inch / 2.0mm × 15ft
	44T-3545-15	Teflon Liner 0.035 -0.045 inch / 0.9-1.2mm × 15ft
	44T-116-15	Teflon Liner 1/16 inch / 1.6mm × 15ft

Component

No.	Part No.	Description
1	34A	Adjustable Nozzle Insulator
2	34CT	Insulator Coarse Thread Nozzle
3	54A	Gas Diffuser
4	64A45J	Jacketed Conductor Tube 45°
	64A60J *	Jacketed Conductor Tube 60°
	64A45	Conductor Tube 45°
	64A60	Conductor Tube 60°
5	TEF2212	Gas Nipple
6	Q508015S	O Ring 8×1.5
7	TEH2101	Handle
8	TEG2001	Hanger Hook
9	Q711	Switch, OMRON
10	KJ3003	Trigger
11	Q60512	Trigger Spring
12	KS3101	Front Spring Cable Support
13	TEL4010	Cable Assembly 10ft
	TEL4012	Cable Assembly 12ft
	TEL4015	Cable Assembly 15ft
14	SS5202	Back Spring Cable Support
15	SH5201	Torch Plug Housing
16	EH2211	Screw M4X6
17	EP3001	Torch Plug Nut
18	TEU4001	Tweco Euro Torch Plug
19	Q504010	O Ring 4×1
20	Q504018	O Ring 4×1.8